



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3560-1
Job Sheet 189815



Part No: D3560-1

Job Qty: 4 pcs

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 13.06.03 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	4 pcs	2/8/19	2/8/19	0.00	0.00	Bandsaw - 1		SBC 19/02/02
110	HAAS 4 Axis - B4B	4 pcs	2/8/19	2/8/19	0.61	2.76	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		SBC 19/02/02
							HAAS - 4 - B4B		
120	QC 2	4 pcs	2/8/19	2/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		



Container No: S150298



Part: D3560-1

Job No: 189815

Serial No/Batch: S150298

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Date: 02/02/19

Plex 1/30/19 2:53 PM Dart.lajeunesse.marie

				QC 2 - 57	SBL 19/02/02
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
122 Conventional Mill - 1 - B4B	4 pcs	2/8/19	0.00 0.41	Conventional Mill - 1 - B4B	/
				Conventional Mill - 2 - B4B	
124 QC 2	4 pcs	2/8/19	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	
				QC 2 - 32	
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 38	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 54	
				QC 2 - 56	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	/ 19/2/14
				QC 2 - 8	
130 QC 8	4 pcs	2/8/19	0.00 0.00	QC 8 - 12	/ 19/02/05
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
210 Packaging 3-1 - Stock - B4B	4 pcs	2/8/19	0.00 0.00	QC 8 - 1 (A)	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	SL4
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAE
220 QC 21 - SA	4 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	21 FEB 05 2019
				QC 21 - SA - 70	9-86
Part Op 100 - Cut blanks 16.750" long Descriptions: 110 - (HAAS CNC Vertical Machine), 1- Mill as per Folio FA693 Rev: _____ & Dwg D3560 Rev: _____ 2-C'sink 0.196" hole on manual mill as per dwg D3560 3-Deburr per dwg D3560 120 - (QC2- Inspect parts off machine FAI/FAIB) 122 - (Manufacture as per dwg) 124 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 210 - (Identify as per dwg & Stock Location: _____), LOCATION: WA003 220 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B0.500X05.000	6061-T6 Bar .500 X 5.00	5.5800 ft (1.395 ea)	100-Bandsaw - 1	5036667	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B0.500X05.000	6	27	0	
Part Specifications					
Specifications could not be found.					

MAT
used
5.607

DART AEROSPACE LTD		Work Order: 189811
Description: Arm		Part Number: D3560-1
Inspection Dwg: D3560	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.507	+0.000/-0.001	.506	✓		P.G.	
Ø0.196	+0.005/-0.001	.196	✓		P.G.	
Ø1.000	+0.010/-0.001	1.006	✓		Vern.	
0.500	+/-0.010	.495	✓		Vern.	
0.250	+/-0.010	.250	✓		"	
0.275	+/-0.010	.274	✓		"	
0.188	+/-0.010	.187	✓		"	
2.000	+/-0.010	2.000	✓		"	
1.700	+/-0.010	1.700	✓		"	
Ø0.385 x 100°	+/-0.010 x 0.5°				Ø.385 x 100°	
0.250 Deep	+/-0.010	.250	✓		Vern.	

Measured by: SBL	Audited by:	Prototype Approval:	N/A
Date: 19/02/19/1/4	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.17	New Issue P/O D3560-041	KJ/JLM	
B	07.06.13	Dimensions updated per Dwg Rev B	KJ/JLM	
C	08.07.24	Dwg Rev updated	KJ/DD	